

CIGARETTE SPECIFICATION

STOCKTON STREET
BEST BUY LIGHTS KS REGULAR SP/& Famous Value/& F&L
BRAND CODE-BAF1 (STD)/& 6050/& FAF1

EFFECTIVE DATE: 08/29/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.0 - 12.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	57.0	MM					
FILTER LENGTH	:	27.0	MM					
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	4.90	IN. H2O					
DILUTION TARGET	:	15.0 +/-	5.0 %	(12-209-E)				
	:	20.0 +/-	5.0 %	(12-209-D)				

TIPPING PAPER /USE UP:	64MM X 3200M CK/WHT SGL	EC-436	12-209-D LASER	PERF.
REPLACE WITH	64MM X 3200M CK/WHT SGL	EC-436	12-209-E LASER	PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BASIC REGULAR SP

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.00MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-312-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TPG PAPER PRESSURE DROP CHGD FROM 7.5CM (12-209-D)
: TO 10.0CM (12-209-E) ON A USE UP & REPLACE BASIS.
: DILUTION TARGET CHGD FROM 20% TO 15%. CHANGES MADE
: TO INCREASE TAR DEL. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 8/24/90

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APPROVED BY: *JEBichut*

SUPERCEDES SPECIFICATION DATED: 7/09/90

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